

Resist rust and provide a smooth, durable finish when applied directly to metal. For maximum rust prevention, prime first.

- Use Clean Metal Primer on clean or lightly rusted metal.
- Use Rusty Metal Primer on heavily rusted metal.

**Professional Oil Based Enamels** also provide outstanding color retention, chip resistance and hiding.

**SATISFACTION GUARANTEED: If you are dissatisfied with this product, contact our Customer Service Department for a full refund of the purchase price. Refer to product number and batch code on top of can.**

We guarantee our products to conform to Rust-Oleum specifications. Due to paint application variables beyond our control, ALL WARRANTIES OF ANY KIND, EXPRESSOR IMPLIED, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE HEREBY EXCLUDED. Liability, if any, is limited to replacement of the product or refund of the purchase price. Labor and other material costs are excluded from this limited warranty.

128 FL. OZ. (1 U.S. GALLON) 3.78 LITERS

## WARNING!

COMBUSTIBLE  
LIQUID AND VAPOR

See other cautions on back panel.

¡ADVERTENCIA!

LIQUIDO Y VAPOR  
COMBUSTIBLES

Observar otras precauciones al dorso.

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## OIL-BASED

TOUGH, RUST-PREVENTIVE FINISH  
FOR INDUSTRIAL APPLICATIONS

# HIGH PERFORMANCE PROTECTIVE ENAMEL

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Made in USA [rustoleum.com](http://rustoleum.com) 1-800-481-4785

**WARNING: Contains Petroleum Distillates. VAPOR HARMFUL.** MAY AFFECT THE BRAIN OR NERVOUS SYSTEM CAUSING DIZZINESS, HEADACHE OR NAUSEA. CAUSES EYE, SKIN, NOSE AND THROAT IRRITATION. NOTICE: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Do not breathe vapors, spray mist, sanding dust or overspray. Ensure fresh air entry during application and drying. If you experience eye watering, headache or dizziness or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application. Follow respirator manufacturer's directions for respirator use. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep away from heat and flame.

**Use only with adequate ventilation.** Prevent buildup

of vapors by opening all windows and doors to achieve crossventilation. Close container after each use.

**FIRST AID:** If you

experience difficulty in breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical assistance immediately. In case of eye contact, flush immediately with plenty of water for at least 15 minutes and get medical attention; for skin, wash thoroughly with soap and water. If swallowed, do not induce vomiting. Get medical attention immediately. If spilled, contain spilled material and remove with inert absorbent. Dispose of contaminated absorbent, container and unused contents in accordance with local, state and federal regulations.

**WARNING:** This product contains chemicals

known to the state of California to cause cancer and birth defects or other reproductive harm. KEEP OUT OF REACH OF CHILDREN. INTENTIONAL MISUSE BY DELIBERATELY CONCENTRATING AND INHALING THE CONTENTS MAY BE HARMFUL OR FATAL.

**Unleaded—Safe for use on children's toys, furniture, etc.**

**Painting Conditions:** Use when temperature is above 32°F (0°C) and humidity is below 85% to ensure proper drying. Do not apply to surfaces that exceed 200°F (93°C) or galvanized metal. Can be used over most latex or oil paints. Rust-Oleum Professional Enamels and Primers are not recommended for water immersion.

**Preparation:** Remove loose paint and rust with a wire brush or sandpaper. Lightly sand glossy surfaces. **WARNING!** If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

Clean surface with soap and water, rinse and let dry.

**Painting:** Stir thoroughly. Thin material, only if necessary, with acetone. For brush or roller, thinning is not normally required. For air spray, thin up to 1-1/2 to 2 pints per gallon. Do not thin with gasoline, lacquer thinner, turpentine, etc. For airless spray, thinning is not normally required.

Apply with a good quality brush, roller or spray gun.

**Brush:** Use light, even strokes. Excessive brushing reduces film thickness and protection.

**Roller:** The rougher the surface, the longer the roller nap should be. Cover approximately one square yard at a time. Roll away from previously coated area and work back to it for a uniform appearance. Use a brush on crevices and sharp edges.

**Spray Gun:** Follow spray gun directions carefully. Always keep the gun ten to twelve inches from the surface and in motion while spraying.

**Recoat Times:** May recoat when fully dry, usually in 24 hours.

Dries to the touch in 2-4 hours and to handle in 5-10 hours, at 77°F

(25°C) – 50% relative humidity. Allow more time at cooler temperatures and higher humidity.

**Clean-up:** Clean brush, roller and other tools with mineral spirits.

**Covers:** 580 sq. ft. at 1 mil dry; 290 sq. ft. at 2 mils dry, per gallon.

Category: Industrial Maintenance Coating

Max VOC: 450 g/l

For professional use only. Solamente para uso profesional.