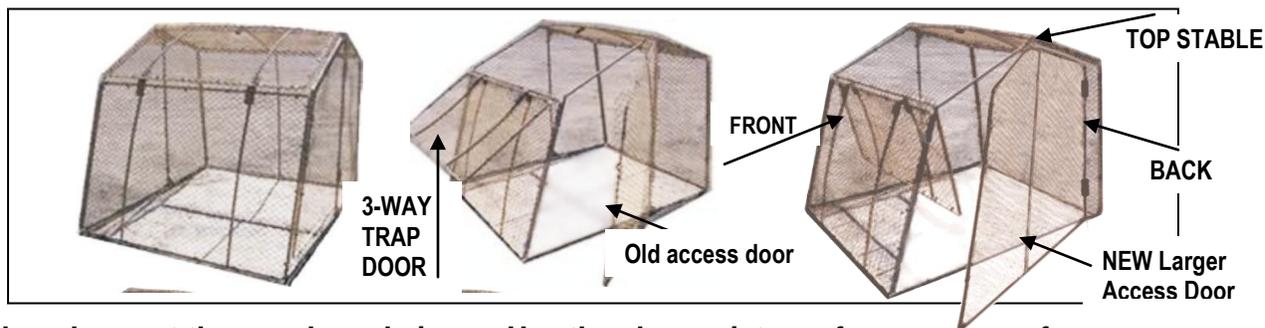


Deadly Duck™ 2-MAN MAXIMUS BLIND™ 2011 INSTRUCTIONS

Portable panels can be transported daily, Versatile. Quick assemble pins.
Blind metal is textured flat durable powder coat in Dead Grass Color, with matching EZ-FAB poly mesh.



Unpack and lay out the panels and pieces. Use the above pictures for reference
All pieces except the ends (each comes in 4 pieces) are fabricated, cut in half and folded for shipping.

Blind Box Contains:

- 1 Back panel – the largest panel
 - 1 Top Panel – center strut & 3/4" tubing along latch edge + 3/4" L-connector is attached- bag 3 long screws for this.
 - 1 Front Panel – has holes drilled on the vertical bars for the trap-door hinges; holes designate top.
 - 1 Trap Door Panel – has holes drilled for the hinges to be attached to the Front Panel
 - 1 Door End Panel - comes in 4 pieces marked
- Hinges: 2 rubber strips to connect Trap Door/Front Panel, L-Connectors (metal strips with 4 holes), and Quick Connector Pins (U-shaped with wire bale). Bag of bolts, lock nuts & washers (extra for permanent set ups).
70+ ft Bungee cord to secure natural camo to blind.
2 Stakes to secure the blind to prevent tip over. In very windy areas and/or camo gets wet/heavy= use more.

Chairs Not included: The 2 chairs. Only recommend director style, with taught seats, which make it easier to rise up and shoot. (Superior to umbrella style chairs.) If they are not in camo colors, paint to match environment. Make sure the shiny metal is spray painted. See small picture for example.-->



Floor Not Included. (The pictures may show some floor shadows.)

TOOLS: One 10 mm Drive Socket- best to use electric screwdriver/drill (than ratchet) & one 10mm wrench.
Very helpful: Clamps to hold L-Connectors & frame in place when attaching nuts and bolts
(May use vise grips, locking pliers, clamps or C-Vise grips).

Set Up considerations. READ these comments, carefully!

- 4 Man - Align 2 blinds, you can choose to put a door on both ends and leave the butted ends with no mesh.
- 6 Man - Align blinds: you do not have to attach the mesh to either side of center blind, remove the door parts.

Suggested Assembly. Assemble where the nuts and bolts will not get lost.

1. **FOLDED PANELS:** First unfold the panels with EZ-FAB Mesh attached: Front Panel, Back Panel, Top Panel and Trap Door Panel. Start with a panel and proceed to fabricate all folded panels per the instructions below.

Procedure for attaching the L-connectors:

L-Connector shown →

Use a clamp to secure (or hold with hand), attach one (1) each L-Connector (metal angle strip) on the square tubing. The "L" goes along the bottom for support. Each assembled but cut & folded panel needs an L-connector on the top and bottom, with 4 bolts on each.



Secure the L-connector to frame with the 1" nuts/bolts (bolts toward outside of blind, using 10mm tools to tighten.)

ATTACH EZ-FAB: Mesh is always on the outside of the panel frames, when assembled. Mesh is attached to all panels except the ends. Zip tie the pre cut mesh to the outside on the ends. Do not stretch or make taught. EZ-FAB pieces are slightly 'over-sized' and will need to be trimmed in places (trap door/access door, etc.) Do not over trim- allow excess mesh to cover the frame to break-up blind frame shape. Clip to the center of the "X" and then burn any sharp ends with a lighter. Do not over burn. Plastic will melt.. Attach mesh with zip ties a couple inches from 1 corner, & then attach rest every 8-10 inches along the blind frame. Leave tail of zip tie rolled to the outside and trimmed to the base, so sharp cut ill not catch on hunters clothes, etc. Optional: A flat tan spray paint may be used to cover the ties; purchase at most hardware/paint stores. A flat spray for plastic can be used on mesh to adjust the color to the environment.

2. Door End Panel: Assemble this end first. Pieces are marked with alphabet letters to match A-J. Separate the alphabet from numbered # pieces. Note: one side is marked with the letter, but on the wrong side. Sorry. **ACCESS DOOR:** is pre-attached to Door End Panel. Door is on the right side of the blind, when facing the blind from the outside. Hinges and door stop is already attached to panel sections. The Door End Panel will need 11 each L-Connectors one for each side frame, one for each side of door frame and 1 each for the supporting struts. Attach EZ FAB as directed above.

3. END Panel: Non-access door end- marked with numbers. If you assemble the door end first, then shape is easier to figure out by matching the door end shape. End comes in 4 pieces with support strut; each piece has a number-match them up. 1 side is written on wrong side. End Panels will need 4 each L-Connectors. YOU can lay the pieces over the door section to help get the right layout. Secure the L-Connector to the matched up frame pieces, as described above. Make sure your stand end up & match to the back panel, to make sure you place the mesh on the right side. Lay the pre cut EZ-FAB mesh on the frame, then attaché to frame using black zip ties. (Mesh on outside.) Suggestion start at bottom right hand side and add 3 or 4 across bottom. Then start up one side, adding additional ties to the bottom if needed. Then go up the other side and across top, this should keep mesh from bulging. Once blind is totally assembled the excess EZ FAB may need to be trimmed. See comments on first page.

Change Access door to the other end. To change the access door, assemble the blind per instructions (minus the EZ Fab), unbolt the door hinges, latch & door frame. Switch Door End frame to the left side, and the End Panel to the right side. Install door hinges, latch & door frame. Door hinges go on the outside of frame. Then attach the EZ Fab to the outside. Attach EZ FAB mesh as described on the bottom of front page. End Access door opens out, not inwards. Large side of door latches on outside frame. Small –inside. Adjust or trim latch if needed later.--> **New, larger access door creates easier access for wheel chair hunters.**



4. Trap Door Hinges: To connect Front Panel to Trap Door Panel. Flex the straps in your hand. Rubber hinge/strap bends easier to one side; this side goes towards the inside of the blind. Install the 2 Rubber Hinge Straps with washers behind the belting. . Tricky: Hinges go on the “outside” of the Front Panel frame, under the mesh. and on the “inside” on frame on the Trap Door. See the picture to left. Use nuts/bolts & washers on rubber straps. Shown from inside blind, looking at front panel, trap door hinge->



5. Trap Door twist latch is pre-attached in the middle of Top Panel, is attached The only location, where the “L-Connector” is attached to frame- because it is larger to match the larger steel tubing on the span across the top; therefore do not remove. Add washers if needed on both sides of the frame, to make the operation easier when hunting. (May need longer bolt.)



Setting the blind up for the first time.

Set-up the blind before taking to the field this will familiarize you with panels and speed the first field assembly. There is no specific panel to start with. Suggest attaching 2 panels, such as the end and back panel. Insert quick pins. Attach the other door end and then the front with more quick pins. Then attach the top panel. Permanent bolts/nuts are optional, may be used for a more permanent blind set up.

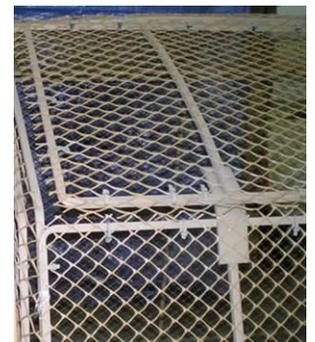
Modular Set Up. Just align the ends tightly, or abut against each other. When aligning blinds you can create a pass through opening between the blinds by not installing the mesh. Remove the mesh by clipping the zip ties and preserve the mesh to use again.

Permanent set up. Instead of using the Quick Pin Connectors, use the 2” bolts, through the frame & L connectors on each blind/frame. Transport on flat bed trailer for 6 man blinds.

Attach the Bungee Cord to set-up blind. (Use Bungee to secure/retain natural materials to camouflage blind.)

Make sure you attach cord to only 1 panel at a time, so the panels can be separated. However, some have connected the cording to two panels, so when taken down, these two are connected and fold over, which makes set up easier the next time.

The cord should be stretched across the blind to hold natural camouflage materials from the setting or location.



- a.) There is enough cord for 2 rows on all panels, including the shooting door.
- b.) Stretch the cord approximately 7 inches past the width of frame. Cut 2 per panel.
- c.) Plan to position the bungee about 1/4 to 1/3 down from the top. Install the second row approx. 1/3 further down.
- d.) Tie the cord off on one side. Weave the cord through the mesh, allowing skips large enough to hold material from setting. Surface skips of about 8-9 inches, then under the mesh an inch, and then repeat this process across the front of the mesh while stretching the cord so it will reach the unsecured end.
- e.) Tie cording with a secure knot on other side.
- f.) Install the second row of bungee on the panel. Repeat this process on all the panels.
- g.) You can add more bungee cord strips if you desire, but 2 rows per panel are provided.

Camouflage suggestions. Natural materials create a 3-D effect from the outside, while allowing those inside to see out.

Plus the natural materials allow light penetration, which flat painted surfaces, fabric etc does not allow. Can spray paint frame.

The EZ-FAB mesh also acts as a camo break up pattern. With the addition of the natural materials you will disappear, but still be able to see out side. Therefore do not make the natural materials so dense, you can not see through it to know when to call the shot.

- a.) Insert natural weeds, crops and/or brush in and under the bungee cord. Zip tie additional material bunches, if needed.
- b.) Suggest only using woven/knotted mats on the top stable panel, which then should have additional natural materials added on top of the mat. Try to get mats the color of your hunt environment. Note, mats will change color over time in the outdoors.
- c.) Using mats on the top stable panel (above the heads) hides the hunters from the birds when above the blind. Some have put a thin sheet of wood or a tarp to create a rain block. Make sure you apply natural materials on top of the top stable panel; to blend into the rest of the blind, to there will not be a visual difference from the rest of the blind.
- d.) Walk away from your camouflaged blind and see if it blends into the environment. If not make the necessary changes.

Use. Use along ponds, in fields, on barges, as hunt blind, video hide, play house or ??? Adaptation is easy.

- a.) Chairs: No chairs are included. We strongly recommend director style chairs. More comfortable & easier to rise up and shoot from taunt seats. Paint or camo the chairs if needed to match the setting. Blue chairs, etc. stand out and can flare birds.
- b.) Dogs can easily retrieve from the access door.
- c.) When set up, but not in use, put the shooting door up and close the access door. Look from a distance. Does it look like it belongs in the setting, or does it stand out? If it is obvious, then go back and add more camo materials to allow it to blend into the setting.

Transport and Storage.

- a.) Transport the blind to the location the birds want to be- or were the day before; or move periodically to make the set up 'fresh'.
- b.) Transport panels supported & secured firmly so they will not bounce or become tweaked. Use sheet of plywood to support any over hang on pickup beds, etc. Secure as needed.
- c.) When taking down, secure Quick connect pins to the blind frame (or over the frame), so they will not be lost –and then will be ready for the next use. Some have attached a string/flexible wire to the small loop and then secured the connector to the frame.
- d.) Store inside out of elements when not in use. Wash, rinse and dry the blind frame (especially if used in corrosive water or salt water). Stack the panels so they will not be damaged during storage.
- e.) The zip ties become brittle in the sun and elements. Inspect annually & replace as needed

Shooting-Trap Door: Have hunters practice rising & taking a step forward to shoot, before the action begins.

Three-way operation. You can close it by rotating the latch to hold in place.

1. Leave door open by dropping inside and brushing up the outside to close the gap and limit visibility for the birds. Great early season/ uneducated birds.
2. Quietly & slowly lower the door inside, which gives the hunters those few precious extra second to rise for shooting, before the birds realize their presence and flare. Especially helpful for slower shooters & some wary birds.
3. Flip out. Slowly flip the door out, or quickly flip the door out for quick shots.



Use with Care: Blind frame is intended for hunting and to be used by adults. Supervise use with children. Manufacture or distributors are not responsible for any personal damage/injury or property damage, of any kind. Warranted only fro manufacture defects for 90 days; no warranties for 'use, normal wear and tear, mis-use or adaptations.

Deadly Duck offers comfort and a tool to enhance the hunt; birds land in closer for excitement tin the blind.

Pass on our hunting heritage to your family & friends.

Take a youth and ensure the future of our heritage.